

Date: Wednesday, 1/23/2008 11:36:55 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPRING
Job Number : 36922	
Estimate Number : 12151	
P.O. Number :	Part Number : D2373
This Issue : 1/23/2008 S.O. No. :	Drawing Number : D2373 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 26458	Material :
Written By :	Due Date : 2/28/2008 Qty: 10 Um: Each
Checked & Approved By : <u>08 01 23</u>	
Comment : Est. Rev B 99.04.12 Updated from hand written IPP DM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MSS025	Spring Steel 0.025 thick
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Comment: Qty.: 0.2407 f(s)/Unit Total : 2.4066 f(s)

10 X 2.75"

Spring Steel 0.025 thick

Material : Spring Steel, 0.025" thick

Batch M106969

X10

ml 08/05/01

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Cut blanks: 2.75: long x 0.375" wide

Drill hole as per Dwg D2373

Deburr

Form as per Dwg D2373

X10

ml 08/05/01

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

S o d a s r (410)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

R 8/5/5 (10)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

08/05/06

Job Completion





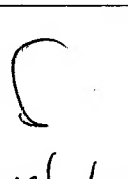


MF

08-05-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

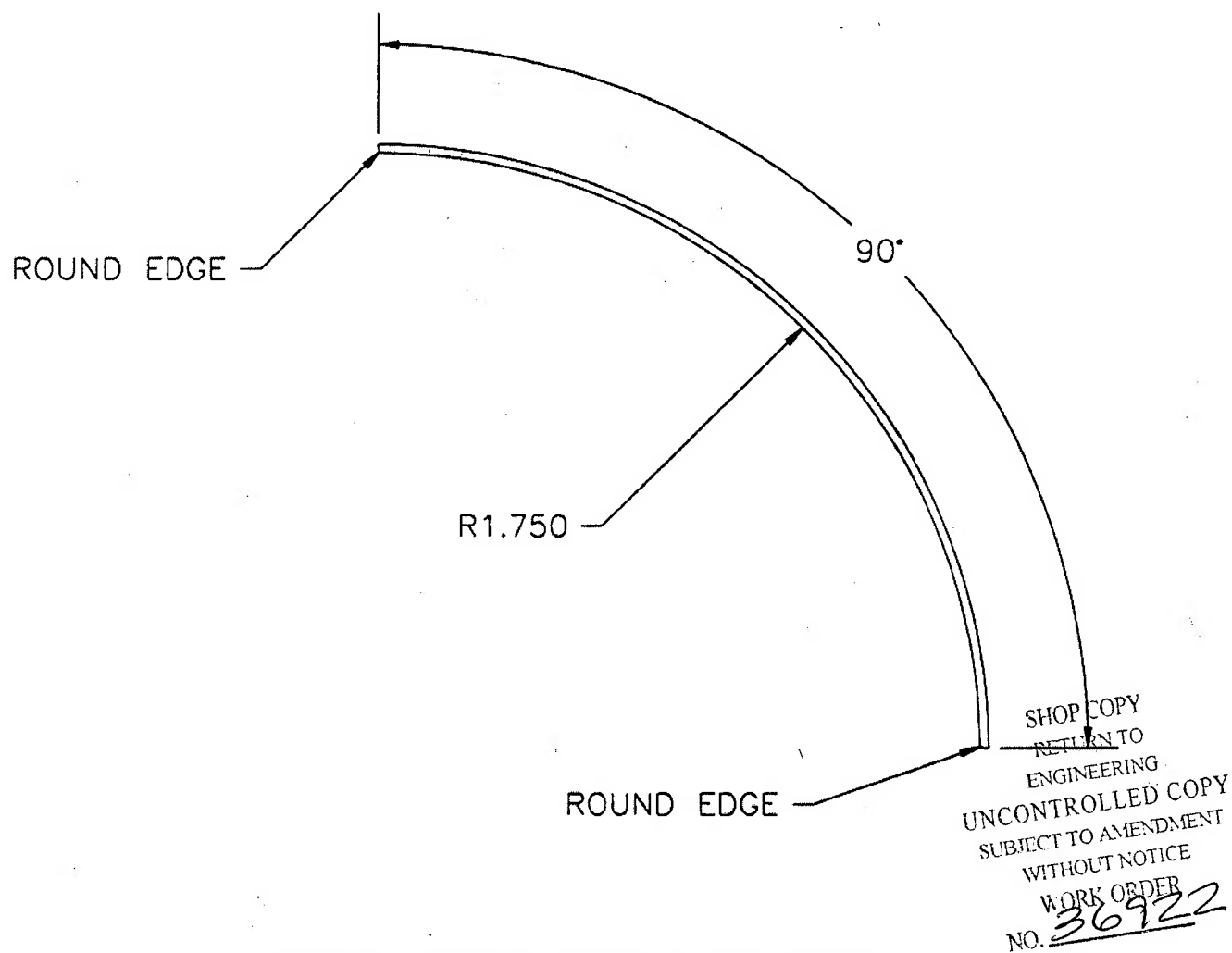
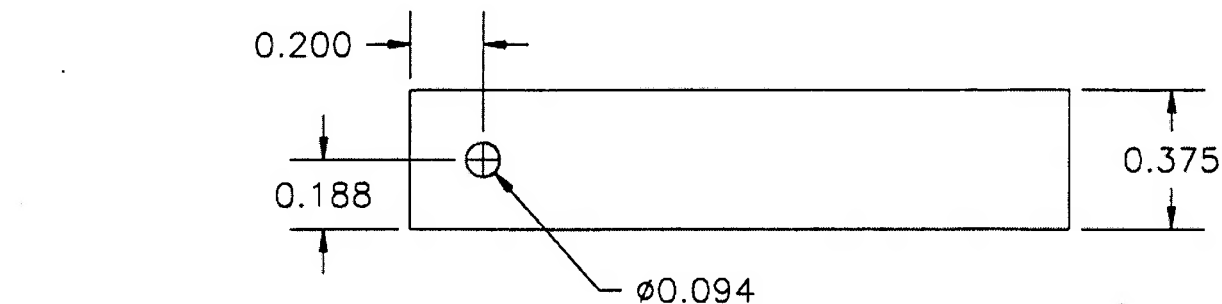
Part No: D2373 PAR #: N/A Fault Category: Prod / Eng ^{med #5nd 1} NCR: Yes No DQA: D Date: 08/05/02
 QA: N/C Closed: D Date: 08/05/02

NCR: 36922		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/05/01	2	Scrap 2 pieces Hole was off RC Poor craftsmanship	 08/05/02	Scrap 2 pieces and replace by new one B# <u>M106969</u> QTY <u>(42)</u>	 08/05/01	 08/05/02	 08/05/02	 08/05/02

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED	APPROVED	D2373	SHEET 1 OF 1
DATE	TITLE	SCALE	
95:02:23	SPRING	2:1	



MATERIAL: SPRING STEEL 0.025 THICK